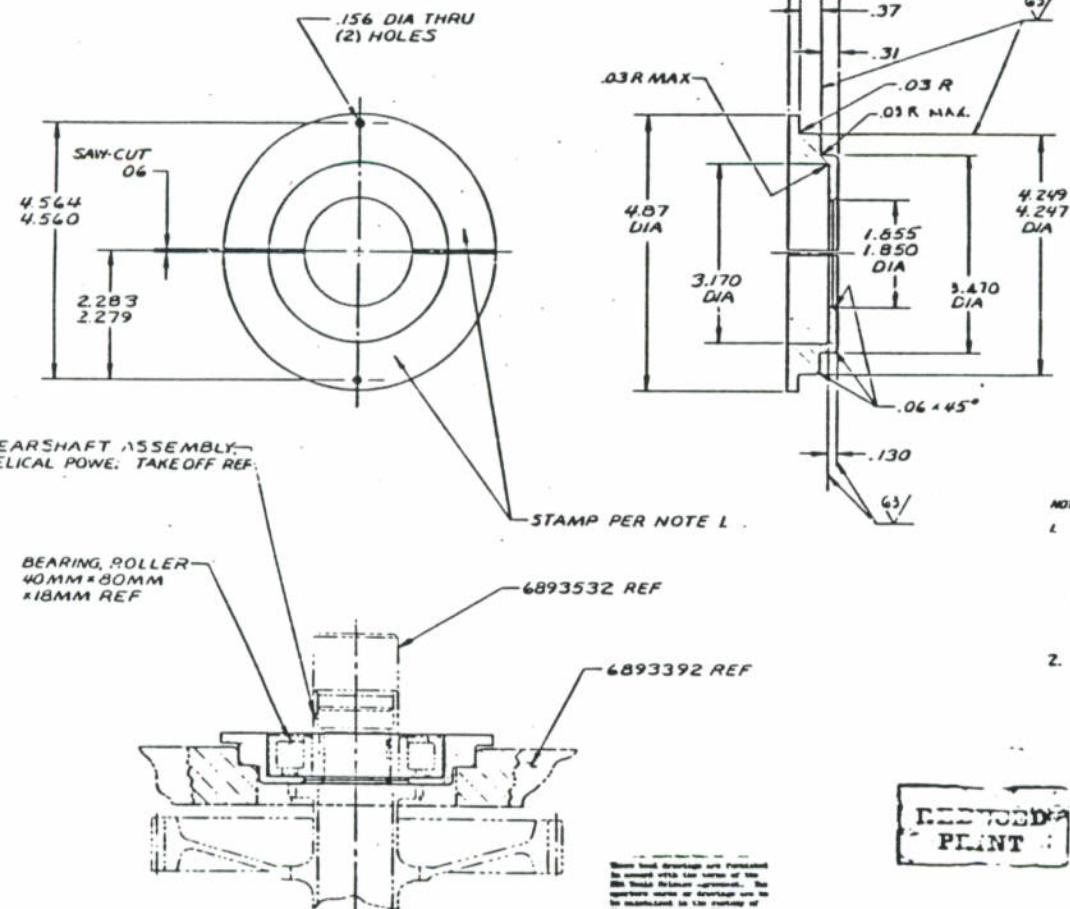


## SHOP COPY



SEARSHAFT ASSEMBLY,  
HELICAL POWER TAKEOFF REF

BEARING, ROLLER-  
40MM X 80MM  
X 18MM REF

-STAMP PER NOTE 1

#### NOTES

2. MARK AS SPECIFIED IN LOCATION SHOWN  
WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING  
IN THE NAME "A-LISON" FOLLOWED BY THE  
TOOL NUMBER AND LAST CHANGE LETTER  
IN VENDOR NAME OR TRADEMARK.

2. BLACK OXIDE PER AMS 2485

REDUCED  
PLANT

USE ON ENGINE MODELS  
250 SERIES